

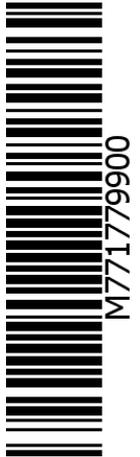
System 771779900**Advantage over original system:****Generator / ignition for Ardie B250 (1949-1951), B251 (1951-1952), B252 (1953-1955) für Victoria KR 25/KR26 (sowie HM und Aero)**

- Replaces stock Noris Magdynamo MLZS, Upgrades to 12V/180W and solid state ignition. Static timing (possible thanks to modern carburants and high power ignition).

- Weight of new flywheel is 2,7 kg.

- May be run without battery.

- set and forget ignition
- all parts are new
- no carbons, collector or other part subjected to wear
- more light output
- very stable solid state ignition with solid spark
- better starting, better fuel burning



Assembly instructions for system 771779900	9.3.2026
<p>- If you can install and time a stock ignition and possess basic mechanical skills, you can install a VAPE! If you never have worked on your ignition, better have it done by someone who knows.</p>	
<p>- VAPE can not monitor the compliance to those instructions, nor the conditions and methods of installation, operation, usage and maintenance of the system. Improper installation may result in damage to property and possibly even bodily injury. Therefore we assume no responsibility for loss, damage or cost which result from, or are in any way related to, incorrect installation, improper operation, or incorrect use and maintenance. We reserve the right to make changes to the product, technical data or assembly and operating instructions without prior notice</p>	
<p><u>IMPORTANT</u></p>	
<p>- Please read these instructions fully and carefully before starting work on your motorcycle Please bear in mind that any modification of the material as well as own repair attempts which have not been agreed with VAPE may result in a loss of warranty. Do not cut off wires. This leads to a loss of reverse polarity protection and often results in damage to electronics. Also, please take note of the information provided on the information page for this system. Check that what you have bought really corresponds to the motorcycle you have. Wrong ignition settings may damage your engine and even hurt you during kickstart (violent kickbacks). Be careful during the first test runs. If needed change settings to safer values (less advance). During assembly check carefully that the rotor (flywheel) does not touch the stator coils or anything else, which may happen due to various circumstances and lead to severe damage.</p>	
<p>Designated use - This system is designated to replace stock dynamo/alternator & ignition systems in vintage and classic motorcycles whose engine characteristics have not been modified aftermarket. This system is not a tuning system and it will not bring significant increases in engine output. It does however significantly enhance roadworthiness and comfort by offering better lighting, better function of side indicators and horn and, compared with the aging stock systems, increased reliability. As our system does not tamper with engine characteristics it does not increase emission of gaseous pollutants and noise. In most cases emission of pollutants should even be reduced due to better combustion. If used as designated the system therefore will not normally infringe the existing legal status of the motorcycle. (Please check your local legal regulations!) This system is not suitable for use in competition events. If used other than the designated way, your warranty will be voided and it might well be that you do not obtain the desired results or, worst you loose legal roadworthiness.</p>	
<p> - VAPE guarantees homologated products marked with the "E" mark in the ring (E8 specifically for the Czech Republic), thereby ensuring a consistent conformity of the product properties with the relevant ECE homologation regulations (especially ECE R10.05). Inspection is regularly carried out by the competent authority.</p>	
<p>- The charging system is only suitable for use with rechargeable 12V (6V systems 6V) lead-acid batteries with liquide electrolyte or sealed lead-acid batteries, AGM, Gel. It is not suitable for use with nickel-cadmium, nickel-metal-hydride, lithium-ion or any other types of rechargeable or non rechargeable batteries.</p>	
<p>- This is a replacement system and not a copy of the stock material. The parts in this system therefore look different and might fit differently (notably ignition coil and regulator) requiring some adaptation by you.</p>	
<p>- During assembly imperatively start with assy of engine based parts to see that those really fit before you start fitting the external parts. In many cases customers assemble those first and thereby often modify them in breach of warranty which renders them unfit for renewed sale. Replacing old ignition systems is not a matter of taking something from a supermarket shelf as there have been very many types, versions and possibly unknown aftermarket modifications which harbour plenty of room for error.</p>	
<p>- Our systems are NOT tested for use with third party electronic devices (such as GPS, mobile phones, LED lighting etc) and may cause damage to such parts. Possibly existing electronic tachometers will not work with the new system. Possibly existing safety switches and electronic valve controls are not supported. It might be that your motorcycle was originally equipped with an ignition that did limit top speed for legal reasons. The new system does not have such a facility, so check your legal situation beforehand.</p>	

- If you have no expertise for the installation have it done by an expert or at a specialist's workshop. Improper installation may damage the new system and your motorcycle, possibly even lead to bodily harm.

- Before you order a system, please check whether a puller tool for the new rotor is included in the kit. If not, better order it at the same time. Never use anything other than the recommended puller tool to pull the new rotor again. Damage to the rotor as a result of use of other tools or methods is not covered by your warranty.

- The rotor is sensible to blows (including during transport). Before assembly, please always check for damage (on rotor without magnet plastification try to push the magnets aside with your fingers). After impact the glued in magnets might have broken loose, sticking to the rotor solely by magnetic force, so that one does not notice right away. During engine run the damage would be considerable. Before placing the rotor onto the engine, please make sure that its magnets have not collected any metal objects such as small screws, nuts and washers. That equally would lead to severe damage.

- **If you have access to the Internet, best view those instructions online.** You get larger and better pictures by clicking onto them and possibly updated information. System list at <http://www.powerdynamo.biz>



Sie sollten folgende Teile erhalten haben:

- vormontierte Statoreinheit
- Haltescheibe für Deckel
- Rotor
- Regler/Gleichrichter
- elektronische Zündspule
- Zündkabel
- Relais mit Kabeln
- diverse Schrauben und Muttern



- Den neuen Rotor können Sie mit einem Abzieher (**im Lieferumfang!**) abnehmen.

- **ACHTUNG:** Bei Verwendung eine Klauenabziehers lösen sich die Magnete im Rotor!



- Stellen Sie sicher, dass Ihr Motorrad sicher steht, vorzugsweise auf einer erhöhten Montageplattform, und dass Sie guten Zugang zur Lichtmaschinenenseite des Motors haben.
- Lösen sie nun alle Kabel an Ihrer alten Lichtmaschine und entfernen Sie diese Teile.
- Zum Abziehen des Rotors benötigen Sie einen Spezialabzieher (siehe Handbuch Ardie:
- verwenden Sie 2 lange Schrauben M8, die gleichmäßig und vorsichtig eingeschraubt werden.



- Entfernen Sie den Passstift auf der Kurbelwelle, der in die Nut des alten Limarotors ging. Keine Angst, der hat keine Haltefunktion, er sollte nur zur Zündeneinstellung führen. Vergessen Sie den Stift zu ziehen, geht später der Rotor nicht auf die Welle und Sie müssen den Stator erneut abbauen um an den Stift zu kommen.



- Entfernen Sie die Zündkerze und bringen Sie den Kolben in Zündzeitpunktstellung. Das könnten bei der ZDB201 nach Handbuch 4.5 mm, wegen der heutigen Vergaserkraftstoffe und dieser Zündung jedoch besser auf 3,5 mm – 4 mm vor OT sein.

- Um die Welle besser drehen zu können setzen Sie den neuen Rotor lose auf und nutzen Sie ihn als Drehgriff (nicht verschrauben). Da der Rotor versenkt angebracht ist nutzen Sie dabei am einfachsten unser Haltewerkzeug. Ist die korrekte Position gefunden, ziehen Sie den Rotor mit Hilfe des Abziehers vorsichtig wieder ab.



- Setzen Sie den Rotor so wieder auf die Kurbelwelle, dass die rote Kerbe (Zündmarkierung) ungefähr auf das Gewindeloch links oben im Motorblock zeigt (siehe Bild). Schrauben Sie den Rotor in dieser Stellung mit der mitgelieferten Rotorschraube M10x30 (und den zwei Unterlegscheiben 10 mm und 12 mm und der Federscheibe, siehe Bild unten) fest an.



- Jetzt wird die vormontierte Statorplatte auf den Motor gesetzt. Dabei muss das Loch zur ZündEinstellung (siehe Bild) ebenfalls in Richtung des Schraubenloches oben links zeigen.

- Der Kabelausgang sollte jetzt ungefähr auf 2 Uhr liegen.

- Verschrauben Sie die Platte locker mit den 3 gelieferten Schrauben M5 und Unterlegscheiben.



- Überprüfen Sie zunächst, ob der Motor sich noch in der Zündposition befindet.

- Drehen Sie die Statorplatte in den Langlöchern nun so, dass die rote Kerbe auf dem Rotor genau mit den Spitzen in dem Loch zur ZündEinstellung übereinstimmt.

- Verschrauben Sie die Statorplatte nun fest mit dem Motorgehäuse. Damit ist die ZündEinstellung abgeschlossen.



- **Hinweis:** In den zweiten, ungenutzten Kabelausgang können Sie das originale Zündkabel stecken. So bleibt die originale Optik erhalten.



- Zum Schluss die Anbringung der originalen Abdeckung. Die Scheibe wird mit je 2 Distanzhülsen auf Abstand gehalten und kann mit den mitgelieferten Schrauben M4 befestigt werden.



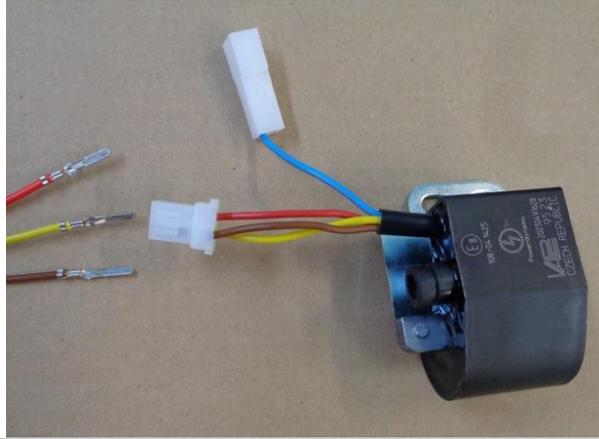
- Auf der Scheibe ist ein K geprägt, welches in Richtung Kabelausgang zeigt.

- Damit sind die Arbeiten am Motor abgeschlossen. Die Zündkerze wieder einschrauben.
- Befestigen Sie den neuen elektronischen Gleichrichter/Regler und die neue Zündspule an einer geeigneten Stelle. Das kann z.B. auch in einem leeren Batteriegehäuse sein, weil die Anlage auch ohne Batterie fahren kann. Das kann bei der KR25 auch der Werkzeugkasten sein und die Teile könnten durchaus auch unter dem Tank im Tunnel angebracht werden können.
- Drehen Sie vorher in die Zündspule das Hochspannungskabel. Verlegen sie das neue Lichtmaschinenkabel mit Hilfe der beiliegenden Kabelbinder so am Rahmen, dass es mit allen Kabeln auf Höhe Regler/Zündspule endet. Achten Sie darauf, daß nichts scheuern kann.

Connect the parts as shown in the respective wiring diagram!

- For our standard DC regulator (95 22 699 06), use the wiring diagram **73ir12**:
- For our DC regulator with built in smooting condenser (73 00 799 50), use additional the wiring diagram **reg 102**:

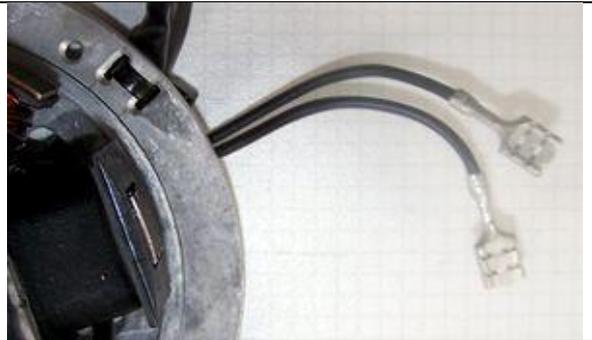
- To facilitate wire exit through the often small openings in the engine casing, the plastic plug of the generator's wiring that leads to the ignition coil have not been put onto the wire terminal. You should place the plug there only once all has been properly installed on the engine side.



- Look for the ignition coil with its female plug and the three wires (red, brown and yellow).
- Put the provided 4-position plug housing onto this plug and insert the three wires (red, brown and white) from the generator. Make sure that the terminals engage securely in the housing and that you connect:
 - red to red
 - brown to brown
 - yellow to yellow

- Should you need (or want) to get the terminals out of the plug housing again, enter a paper clip from front next to the terminals and push the little barb aside. Than pull the wire out.

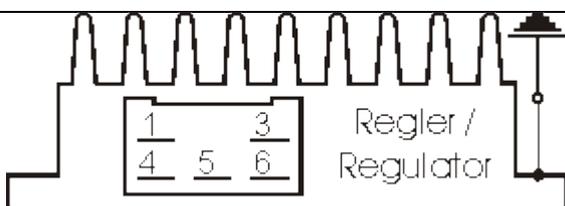
Connecting Powerdynamo alternator to lighting circuit (via regulator):



- The 2 black wires running from the stator coil carry the voltage for lights, horn, flashers etc. They have nothing to do with ignition.
- This voltage (something between 10 and 50 volts AC) has however to be stabilized (regulated) and for most uses rectified into direct current (DC) as it primarily is alternating current (AC).
- **For this we offer 2 different regulators:**

Attention: Any confusion between plus and minus (with the DC versions) leads to immediate destruction of the regulator. This will not constitute a warranty case as it is negligence! One can recognize a burnt regulator mostly by its sharp smell.

Regulator type 1: with standard DC regulator (95 22 699 06), use the wiring diagram **73ir12**:



- The new regulator/rectifier has a compact plug with 6 positions, of which one is not used. A female plug cover fitting to this plug is delivered. Into this female plug you have to insert the following wires (which have terminals that snap into the plug):

- The two black cables leading from the generator ...

... connect to pins 1/4 of the new regulator (from there equally black wires lead inside the unit). It does not matter which wire connects to which of the both terminals (1/4) as they carry alternating current.

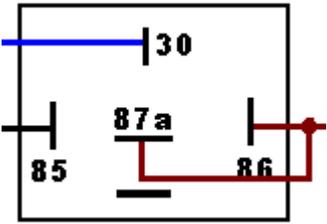
- The new brown cable with the round eye terminal ...

... connects pin 3 of the regulator unit (from there equally a brown wire goes inside the unit) with the negative pole of the battery or (in case you drive without battery) to ground (chassis).

<p>- The new red cable with the round eye terminal ...</p> <p style="text-align: center;">Take care:</p> <p>Wrong polarity will damage the electronics!</p>	<p>... connects to pin 5 of the new regulator (from there equally a red wire goes inside the unit). Here your regulated positive voltage comes out to connect to battery plus, or (in case you drive without battery) to the voltage input terminal of the main switch (ignition lock, German bikes: pin 51/30).</p>
<p>- Make sure that you have a 15A-fuse between battery and vehicle circuitry.</p>	
<p>- The green/red wire at pin 6 of the new regulator ...</p>	<p>... is for the charge control light. You connect there the wire that formerly did run from the control light to the original regulator.</p> <p>- Sure that this control only functions with a battery present. Should you drive without battery but still connect the wire, you will see that the light glows even as the generator generates voltage. So without battery, do not connect it.</p>

Regulator type 2: with DC regulator with built in smooting condenser (73 00 799 50), use additional the wiring diagram **reg_102**:

	<ul style="list-style-type: none"> ▪ the 2 black (sw) wires are the AC input from the alternator (as it is AC it does not matter which black to which black) ▪ the red (rt) wire is the 12V DC output plus ▪ the brown (br) wire is ground, internally connected to housing
<p>- Remains the blue (sometimes blue/white) wire at the ignition coil. This is the kill (cut-off) wire.</p> <p style="text-align: center;">Connected to ground - it will stop ignition!</p> <p style="text-align: center;">- Note:</p> <p>Should you experience ignition failures, disconnect as a first measure this blue wire. In many cases that will permit you to get mobile again</p>	<p>Switch off via separate kill switch (when driving without battery):</p> <p>The relay will not be fitted. The blue(/white) cable of the ignition coil will be connected to a kill switch, closing against ground (a button at the handlebars). Or you mount an ignition lock that has a facility to connect against ground when in OFF position.</p> <p>Battery method:</p> <p>Connect the brown relay wire to good ground. Lead the longer black wire from the relay to the wire that did run previously to a pin carrying voltage when the switch is on (in German bikes: pin 15) and connect it there. Connect the blue wire from pin 30 of the relay to the blue(/white) wire at the new ignition coil. should your battery fail on the road, just disconnect that blue wire and your bike will run again (it will now only not stop by switching off).</p>

<p>Relay wiring (if used):</p> 	<ul style="list-style-type: none"> - The brown wire with the ring terminal from pins 87a und 86 goes to ground. - The black wire from pin 85 goes to a main switch terminal carrying voltage if switched on.
<p>Screw the high tension (ignition) cable ...</p> <ul style="list-style-type: none"> - Please do not use any spark amplifying cables, such as "Nology supercables" or "hot wire". This will disturb the system and possibly damage it. 	<p>... into the ignition coil and pull over the rubber seal before mounting the coil (it will be easier).</p> <ul style="list-style-type: none"> - Please do use the cable arriving with the pack and not any old cable.
<ul style="list-style-type: none"> - You will do yourself a favour to treat your bike to new spark plugs and spark plug sockets (preferably some between 0-2kOhm). Plenty of problems are to be traced back to "apparently good" (even completely "brand-new") sparks plugs, terminals and cables. - Do not use spark plugs with an intern suppression resistor. NGK (e.g.) offered such spark plugs coded with an "R" (for resistor). 	
<ul style="list-style-type: none"> - Finally - and before installing the battery and before the first kickstart - please re-check carefully all connections and fitments against the wiring diagram. Do check battery and light bulbs for correct voltage (12V). - Should something not work, please consult our trouble-shooting guide on our homepage. As a first step disconnect the blue wire from the coil and re-test. 	
<p>- IMPORTANT: During crank shaft repair the dynamo shaft is often machined and gets shorter. The result is a rotor sitting lower, possibly touching now with its rivets the stator coil. The result is a destroyed stator and ignition failure.</p>	

<p>Important safety and operating information</p>
<ul style="list-style-type: none"> - Safety first! Please observe the general health and safety regulations motor vehicle repair (MVR) as well as the safety information and obligations indicated by the manufacturer of your motorcycle. The timing marks on the material are for general guidance only during first installation. Please check after assembly by suitable means (stroboscope) that settings are correct to prevent damage to the engine or possibly even your health. You alone are responsible for the installation and the correctness of settings.
<ul style="list-style-type: none"> - <u>Ignition systems generate high tension!</u> With our material right up to 40,000 Volts! This may, if handled carelessly, not only be painful, but outrightly <u>dangerous</u>. Please do keep a safe distance to the electrode of your spark plug and open high tension cables. Should you need to test spark firing, hold the spark plug socket securely with some well insulating material and push it firmly to solid ground of the engine block. Never pull sparkplug caps when engine is running. Wash your vehicle only with engine at standstill and ignition off.
<ul style="list-style-type: none"> - You should have received the HT Cable with the fixed rubber cap (<i>which does not contain a resistor</i>) as a part of the kit, you should have to use a spark plug with an inbuilt resistor (<i>or replace the cap with the one containing a resistor</i>) to comply with your local laws (<i>Electromagnetic compatibility requirements</i>). - Do not use a spark plug cap(s) containing a resistor WITH a spark plug(s) containing a resistor at the same time. It would cause problems, especially difficult engine starting. The total resistance of cap and spark plug combined should not exceed 5kOhm. - Remember that candle plugs age, increasing resistance. If an engine only starts when it is cold, it is very likely that a defective spark plug connector or faulty spark plug is the cause. Do not use so-called ignition-reinforcing cables (e.g. Nology).

- After installation, please check tightness of all screws, even those preinstalled. If parts get loose during run, there will be inevitably damage to the material. We pre-assemble screws only loosely.

- Give the newly installed system a chance to work, before you start to check and test values, or what is worse apply changes to it.

Our parts have been checked before delivery to you. You will not be able to check much anyway.

At any rate do refrain from measuring the electronic components (such as ignition coil, regulator and advance unit). You risk severe damage to the inner electronics there. You will not get any tangible results from the operation anyway. Bear in mind that also your carburetor, your spark plugs and spark plug sockets (even if completely new) might be the reason for malfunction. The general experience with our systems is that the carburetor will have to be re-adjusted to lower settings. Should the system not start after assembly, first disconnect the blue (or blue/white) cut-off wire directly at the ignition coil (or in some cases advance unit) to eliminate any malfunction in the cut-off circuitry. Check ground connections carefully, make sure there is a good electrical connection between frame and engine block.

In case of troubles, please consult our Knowledge Base first before you send off the material to us for checking.

- The spark of classic, points based ignition systems has with about 10,000 Volts comparatively little energy and looks therefore yellow and fat (which however makes it highly visible). The spark from our system is a high energy spark with up to 40,000 Volts and therefore is needle thin focused in form, and blue in colour, which makes it not so visible. Furthermore you get spark only at kick-start operated speeds and not by pushing the kick-lever down slowly with your hand (as you might get with battery based ignitions).

- Systems using a twin outlet ignition coils have a few peculiarities. Please observe that during tests on one side, the other has either to be connected to an fitted spark plug or securely earthed/grounded. Otherwise there will be no spark on either side. Also with such open exits long and dangerous sparks may fly all over the coil.

- Never do electric arc welding on the bike without completely disconnecting all parts containing semiconductors (ignition coil, regulator, advance) stator and rotor need not be taken off. The same is true for soldering. Before touching electronics disconnect the soldering iron from mains! Never use copper putty on spark plugs.

- Electronics are very sensitive to wrong polarity. After work on the system, do check correct polarity of the battery and the regulator. Wrong polarity creates short circuits and will destroy the regulator, the ignition coil and the advance unit. As a rule, wiring will always be colour to colour. Instances, where colour jumps between wires are expressly mentioned in our instructions.

- When you handle the new rotor, take care not to damage its magnets. Refrain from direct blows to the circumference of the rotor. **When transporting never put the rotor over the stator.** Observe our information relative to transport of the material.

- Do not use spark plug sockets with a resistance of more than 5kOhm. Better use 1 or 2kOhm ones. Bear in mind that spark plug sockets do age and thereby increase their internal resistance. Should an engine start up only when cold, a defective spark plug socket and/or spark plug is very probably the cause. In case of problems check high tension cables too. Never use carbon fibre HT-cables, never use so called "hot wires" which promise to increase spark.

- It is a good idea to cover the rotor in a thin layer of oil to reduce the risk of corrosion.

- Never use a claw puller or a hammer to disengage the rotor. Its magnets might become loose in the event. We offer a special puller for disengaging the new rotor again (see assembly instruction)!

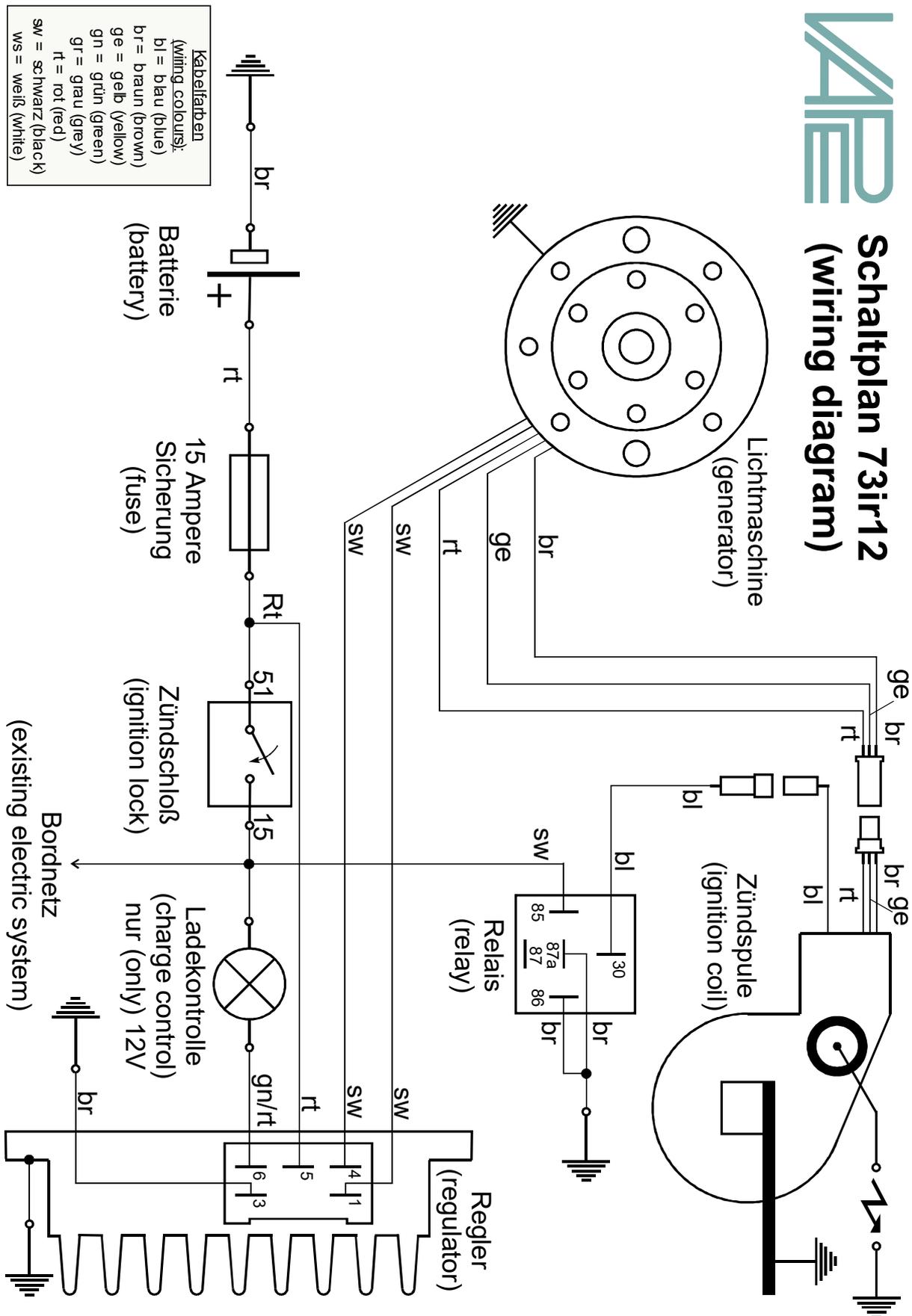
- Should the motorcycle not be in use for some longer period, please disconnect the battery (so existing) to prevent current bleeding through the diodes of the regulator. Though, even a disconnected battery will empty itself after a while.

- Please do observe these remarks, but at the same time, don't be afraid of the installation process. Remember, that before you, thousands of other customers have successfully installed the system.

Enjoy driving your bike with its new electric heart!



Schaltplan 73ir12 (wiring diagram)



VAPE Schaltplan Regler 102 (wiring diagram regulator)

