

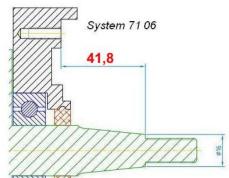




System 711399900

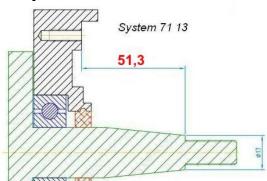
System generator & ignition with advance & retard control for Yamaha RD with long shaft

Please check double what shaft configuration your Yamaha has!





Advantages over old systems:



- Magnet based generator with integrated ignition featuring advance & retards control. Output at 12V/150W DC. Solid state ignition with own power supply from within the system. Replaces old dynamo, points, regulator and ignition coils. No changes on engine casing needed. The system is technically capable of running without battery. Fitting Yamaha RD (RD250/350/400 with long shaft and stock CDI magneto!).

- all parts are new
- very stable ignition with high energy spark
- better starting and fuel burning, increases engine performance
- solid light output (150W)
- no problem with points anymore









Assembly instructions for system 711399900

22.02.2021

- If you can install and time a stock ignition and possess basic mechanical skills, you can install a VAPE! If you never have worked on your ignition, better have it done by someone who knows.
- VAPE can not monitor the compliance to those instructions, nor the conditions and methods of installation, operation, usage and maintenance of the system. Improper installation may result in damage to property and possibly even bodily injury. Therefore we assume no responsibility for loss, damage or cost which result from, or are in any way related to, incorrect installation, improper operation, or incorrect use and maintenance. We reserve the right to make changes to the product, technical data or assembly and operating instructions without prior notice

IMPORTANT

- Please read these instructions fully and carefully before starting work on your motorcycle Please bear in mind that any modification of the material as well as own repair attempts which have not been agreed with VAPE may result in a loss of warranty. Do not cut off wires. This leads to a loss of reverse polarity protection and often results in damage to electronics. Also, please take note of the information provided on the information page for this system. Check that what you have bought really corresponds to the motorcycle you have. Wrong ignition settings may damage your engine and even hurt you during kickstart (violent kickbacks). Be careful during the first test runs. If needed change settings to safer values (less advance). During assembly check carefully that the rotor (flywheel) does not touch the stator coils or anything else, which may happen due to various circumstances and lead to severe damage.

Designated use

- This system is designated to replace stock dynamo/alternator & ignition systems in vintage and classic motorcycles whose engine characteristics have not been modified aftermarket. This system is not a tuning system and it will not bring significant increases in engine output. It does however significantly enhance roadworthiness and comfort by offering better lighting, better function of side indicators and horn and, compared with the aging stock systems, increased reliability. As our system does not tamper with engine characteristics it does not increase emission of gaseous pollutants and noise. In most cases emission of pollutants should even be reduced due to better combustion. If used as designated the system therefore will not normally infringe the existing legal status of the motorcycle. (Please check your local legal regulations!) This system is not suitable for use in competition events. If used other than the designated way, your warranty will be voided and it might well be that you do not obtain the desired results or, worst you loose legal roadworthiness.



- VAPE guarantees homologated products marked with the "E" mark in the ring (E8 specifically for the Czech Republic), thereby ensuring a consistent conformity of the product properties with the relevant ECE homologation regulations (especially ECE R10.05). Inspection is regularly carried out by the competent authority.
- The charging system is only suitable for use with rechargable 12V (6V systems 6V) leadacid batteries with liquide electrolyte or sealed lead-acid batteries, AGM, Gel. It is not suitable for use with nickel-cadmium, nickel-metal-hydride, lithium-ion or any other types of recharchable or non rechargable batteries.
- This is a **replacement system and not a copy of the stock material**. The parts in this system therefore look different and might fit differently (notably ignition coil and regulator) requiring some adaptation by you.
- During assembly imperatively start with assy of engine based parts to see that those really fit before you start fitting the external parts. In many cases customers assemble those first and thereby often modify them in breach of warranty which renders them unfit for renewed sale. Replacing old ignition systems is not a matter of taking something from a supermarket shelf as there have been very many types, versions and possibly unknown aftermarket modifications which harbour plenty of room for error.
- Our systems are **NOT** tested for use with third party electronic devices (such as **GPS**, mobile phones, LED lighting etc) and may cause damage to such parts. Possibly existing electronic tachometers will not work with the new system. Possibly existing safety switches and electronic valve controls are not supported. It might be that your motorcycle was originally equipped with an ignition that did limit top speed for legal reasons. The new system does not have such a facility, so check your legal situation beforehand.







- If you have no expertise for the installation have it done by an expert or at a specialist's workshop. Improper installation may damage the new system and your motorcycle, possibly even lead to bodily harm.
- Before you order a system, please check whether a puller tool for the new rotor is included in the kit. If not, better order it at the same time. Never use anything other than the recommended puller tool to pull the new rotor again. Damage to the rotor as a result of use of other tools or methods is not covered by your warranty.
- The rotor is sensible to blows (including during transport). Before assembly, please always check for damage (on rotor without magnet plastification try to push the magnets aside with your fingers). After impact the glued in magnets might have broken loose, sticking to the rotor solely by magnetic force, so that one does not notice right away. During engine run the damage would be considerable. Before placing the rotor onto the engine, please make sure that its magnets have not collected any metal objects such as small screws, nuts and washers. That equally would lead to severe damage.
- If you have access to the Internet, best view those instructions online. You get larger and better pictures by clicking onto them and possibly updated information. System list at http://www.powerdynamo.biz



You should have received those parts:

- stator unit (pre-assembled)
- stator adapter plate
- rotor
- rotor puller (extra long, not shown in picture, but see below)
- regulator/rectifier
- twin ignition coil and high tension cables
- fastening screws and cable binder
- 2 shims, 1 bush for rotor fastening



- To disengage your new rotor again, only use the supplied long puller M27x1,25 (part-no.: 71 69 999 99).

Note: Never use a claw puller, a hammer or any other device, that will shake the magnets off.

- Make sure your motorcycle rests securely, preferably on an elevated work bench and that you have good access to the dynamo side of the engine.
- Disconnect your battery and take it out of the motorcycle. Note that you will install a 12 volts system, so you will either need a 12 volt battery or you use the option of driving without. You will still have to replace all light bulbs to 12 volt ones. The horn may stay at 6 volts. For driving without battery, please observe our information on driving without battery.









- This is the overview of the engine mounted parts.
- The stator unit (adapter plates and coil) **arrives in one piece and does not need to be taken apart.** It is placed as one unit onto the engine (older versions consisted of different plates which had to be placed individually)



- Disconnect all wires to the old magneto, points. regulator, rectifier, CDI and ignition coils and take those parts off.



- Take the woodruff key from the crank pin. It will not be needed anymore and prevent assembly. If you forget this right at start, you will have to take the whole new unit off again to get access to the key.
- No worry over this lost woodruff.



- Check whether there is still a small dowel at the circumference of the dynamo seat. This is part of the old alternator arrangement preventing the customer from installing the original unit wrong side up.
- If the dowel is still there, it **has to be removed** (it can be pulled with a pair of pliers).
- If the pin is left untreated, the new plate will not be sitting level to engine and that will cause the new rotor to touch the coils, leading to total destruction of the material.









- Place the stator unit onto the engine. Pickup module showing to about 5 o'clock

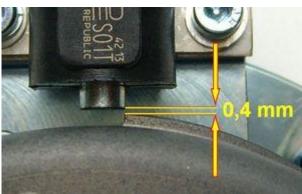
(picture shows older version, in new one there are no unused screw holes)



- The stator assembly is fastened by 3 supplied socket head screws M6x12. As the one of them near the pickup is obscured by the pickup holder, the holder has been opened a little so that the allan key can be applied. There is no need to take the sensor (pickup) holder off.



- Take a look at the new rotor. You will find on its outer circumference two raised, on both sides (unlike the normal system without advance control) sharply defined signs (noses).

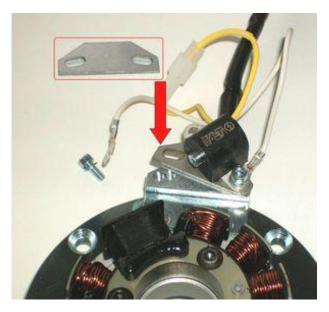


- Put the rotor on but do not tighten it yet. Than turn the rotor slowly by hand and check clearance between the sensor and one of the rotor noses. This has to be ca. 0.4-0.5 mm.
- You may adjust the gap by loosening the 2 holder screws of the sensor and shifting it a little. Do not forget to tighten the 2 holder screws of the sensor carefully. If loose, the sensor will get into contact with the rotor and will be destroyed.

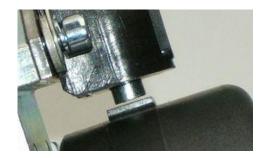








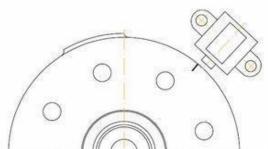
- Check that the metal pin of the sensor runs about middle of the trigger sign on the rotor. The more it is outside, the harder starting will be.
- We put a metal sheet (2 mm thick) under the sensor, if you need a lower sensor you could remove it.



- Take the spark plugs out and bring a piston (any of them, the system fires - as did the stock system - both cylinders simultaneously which will produce a harmless wasted spark each revolution) into top death position. To turn the crank, you may use the new rotor as a turn knob.



- With the crank in ignition position, pull the rotor off again carefully - make sure that by doing this, you will not alter the crank position - and set the rotor again back onto the crank in such a way that the rotor marking is at the left edge of the sensor pin.





- Tighten the rotor with the stock nut, not forgetting the supplied washer and bush as the threading is quite long.
- To undo the rotor use a puller M27x1,25. With that the work on the engine is finished. Put the spark plugs back.







Remains installation of the external parts. This will be different from motorcycle to motorcycle. There are however basic common points.

You will have to house:

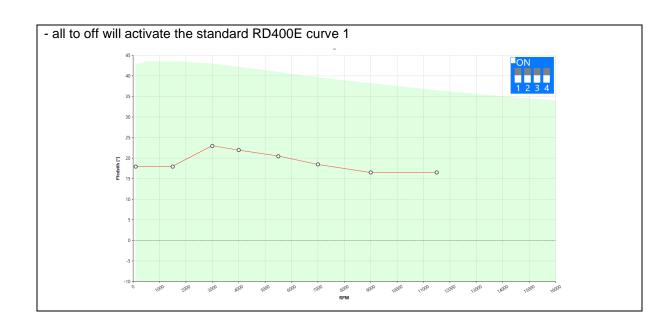
- the new electronic twin ignition coil
- the new regulator/rectifier unit
- the advance control unit

Here are suggestions:





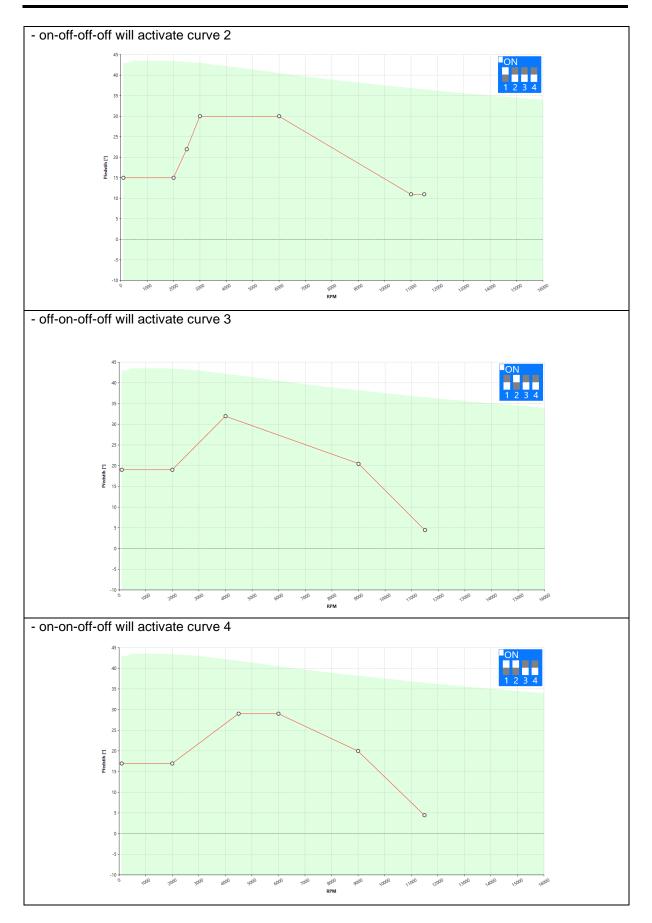
- Before installing the advance unit, have a look at the small switches at the advance unit. They activate different characteristics. There are 4 switches activating different advance curves.
- Please note that you can not change setting during engine run, but only with engine at standstill.







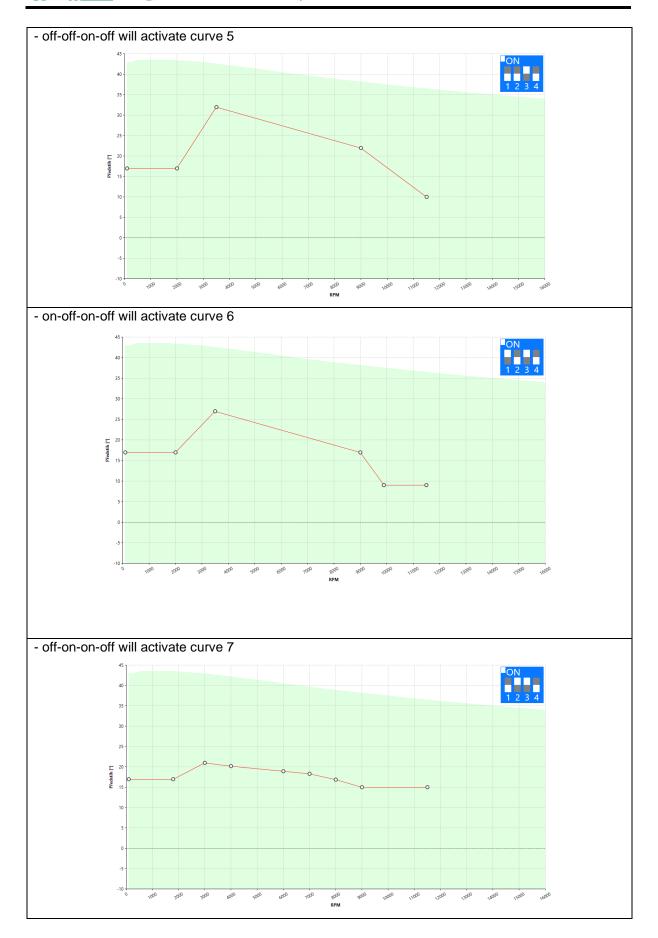








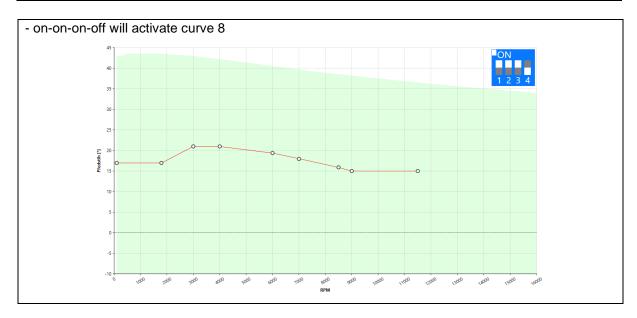


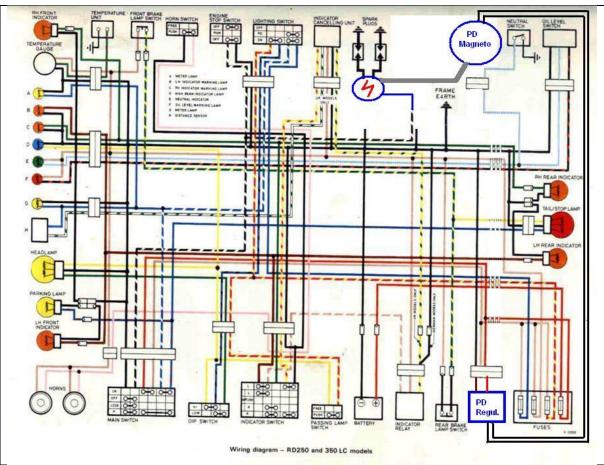


















- Integration of the new parts into the old system will vary from version to version (there had been quite a few stock wiring versions). But some points are always same here:
 - connect the black/white wire formerly running from main switch and stop switch to old CDI to the blue wire of the new ignition coil. This is to turn on/stop ignition as before.
 - connect the red wire from the new regulator (plus 12v) to the red running from the fuse box formerly to the stock regulator
 - connect the brown wire from the new regulator (ground) to the terminal with the black wire where the stock regulator was connected with black
 - the pink wire arriving at the terminal for the old regulator remains unused. unused. this is correct.
 - the 3 white to the stock regulator from the stock alternator can be removed or left insulated free
 - the wiring of the between the VAPE parts is explained below

Connect the parts as shown in wiring diagram 8002011

- To facilitate the wire exiting through the often small openings in the engine casing, the plastic plug of the generator's wiring that leads to the advance unit have not been put onto the wire terminal. You should place the plug there only once all has been properly installed on the engine side.



- Look for the advance unit with its female plug and the three wires (red, yellow and white).
- Put the provided 4-position plug housing onto this plug and insert the three wires (red, yellow and white) from the generator. Make sure that the terminals engage securely in the housing and that you connect:
 - red to red
 - yellow to yellow
 - white to white
- Should you need (or want) to get the terminals out of the plug housing again, enter a paper clip from front next to the terminals and push the little barb aside. Than pull the wire out.
- The second plug at the advance (a female plug) will be connected to the plug at the ignition coil. This two plugs can only be connected in one position. Note the changing colour:
- green to greenwhite to white
- The third plug at the advance (a female plug) will be connected to relay on position 30
- blue to blue
- **Important!** Never run the high tension cable(s) and the cable(s) of the advance unit closely in parallel (say in one shielding). This will trigger back coupling that disturbes ignition and might even damage the advance unit.







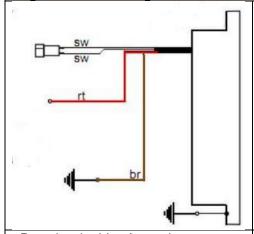
Connecting Powerdynamo alternator to lighting circuit (via regulator):



- The 2 black wires running from the stator coil carry the voltage for lights, horn, flashers etc. They have nothing to do with ignition.
- This voltage (something between 10 and 50 volts AC) has however to be stabilized (regulated) and for most uses rectified into direct current (DC) as it primarily is alternating current (AC).
- For this we offer 2 different regulators:

<u>Attention:</u> Any confusion between plus and minus (with the DC versions) leads to immediate destruction of the regulator. This will not constitute a warranty case as it is negligence! One can recognize a burnt regulator mostly by its sharp smell.

Regulator with DC regulator with built in smooting condenser (73 00 799 50):



- the 2 black (sw) wires are the AC input from the alternator (as it is AC it does not matter which black to which black)
- the red (rt) wire is the 12V DC output plus
- the brown (br) wire is gound, internally connected to housing
- Remains the blue (sometimes blue/white) wire at the ignition coil. This is the kill (cut-out) wire.

Note:

Should you experience ignition failures, disconnect as a first measure this blue wire. In many cases that will permit you to get mobile again

- Connected to ground - it will stop ignition!

- This type of wiring is used in motorcycles which originally already had magneto ignition and therefore switched off by shortcircuiting against ground.
- Those vehicles have by design a main lock (or some kill switch) that connects a pin to ground when in OFF position (German bikes: pin 2). The blue(/white) wire of the ignition coil will be connected here. In that way the cut-out works like previously.

Screw the high tension (ignition) cables ...

Please do not use any spark amplifying cables, such as "Nology supercables" or "hot wire". This will disturb the system and possibly damage it.

... into the ignition coil and pull over the rubber seals before mounting the coil (it will be easier).

Please do use the cable arriving with the pack and not any old cable.

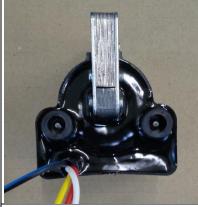
You will be doing yourself a favour to treat your bike to new spark plugs and spark plug caps (preferably some between 0-2kOhm). Plenty of problems are to be traced back to "apparently good" (even completely "brand-new") sparks plugs, terminals and cables.

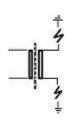
<u>**Do not use**</u> spark plugs with an intern suppression resistor. NGK (e.g.) offered such spark plugs coded with an "R" (for resistor).











- In our twin outlet coils both ends of the secondary go to the spark plugs.
- Typical resistance between both exits is 6.2kOhm. Both exists fire at the same time (as many twin systems do). Sparks will be polarised however at a 180 degrees difference which might manifest when you strobe it.
- Ignition will only work correctly if both plug terminals are connected. You may not test one side with the other open (not sitting on the mounted spark plug). This is because (effectively) each exit uses ground from the other. That means also that both plugs are working in serial, adding resistances, so better use low resistance spark plug (resistor) sockets and make sure they are good. If in doubt, measure resistance on a hot socket (warm it up before measuring).
- Is the flow from ground of one side via spark plug there, via coil, to the other spark plug and its ground interrupted you get no spark on neither side. If you really want to test only one side, put the HT wire of the other to ground (earth it) than it will work. Sometimes a coil deprived of its ground from the other side searches for a substitute with some solid fireworks around it to the chassis.
- Finally and before installing the battery and before the first kickstart please re-check carefully all connections and fitments against the wiring diagram. Do check battery and light bulbs for correct voltage (12V).
- Should something not work, please consult our trouble-shooting guide on our homepage. As a first step disconnect the blue wire from the coil and re-test.
- <u>- IMPORTANT:</u> During **crank shaft repair** the dynamo shaft is often machined and gets shorter. The result is a rotor sitting lower, possibly touching now with its rivets the stator coil. The result is a destroyed stator and ignition failure.

Important safety and operating information

- Safety first! Please observe the general health and safety regulations motor vehicle repair (MVR) as well as the safety information and obligations indicated by the manufacturer of your motorcycle. The timing marks on the material are for general guidance only during first installation. Please check after assembly by suitable means (stroboscope) that settings are correct to prevent damage to the engine or possibly even your health. You alone are responsible for the installation and the correctness of settings.
- <u>Ignition systems generate high tension!</u> With our material right up to 40,000 Volts! This may, if handled carelessly, not only be painful, but outrightly <u>dangerous</u>. Please do keep a safe distance to the electrode of your spark plug and open high tension cables. Should you need to test spark firing, hold the spark plug socket securely with some well insulating material and push it firmly to solid ground of the engine block.

Never pull sparkplug caps when engine is running. Wash your vehicle only with engine at standstill and ignition off.

- You should have received the HT Cable with the fixed rubber cap (which does not contain a resistor) as a part of the kit, you should have to use a spark plug with an inbuilt resistor (or replace the cap with the one containing a resistor) to comply with your local laws (Electromagnetic compatibility requirements).
- Do not use a spark plug cap(s) containing a resistor **WITH** a spark plug(s) containing a resistor at the same time. It would cause problems, especially difficult engine starting. The total resistance of cap and spark plug combined should not exceed 5kOhm.
- Remember that candle plugs age, increasing resistance. If an engine only starts when it is cold, it is very likely that a defective spark plug connector or faulty spark plug is the cause. Do not use so-called ignition-reinforcing cables (e.g. Nology).
- After installation, please <u>check tightness of all screws</u>, <u>even those preinstalled</u>. If parts get loose during run, there will be inevitably damage to the material. We pre-assemble screws only loosely.







- Give the newly installed system a chance to work, before you start to check and test values, or what is worse apply changes to it.

Our parts have been checked before delivery to you. You will not be able to check much anyway. At any rate do refrain from measuring the electronic components (such as ignition coil, regulator and advance unit). You risk severe damage to the inner electronics there. You will not get any tangible results from the operation anyway. Bear in mind that also your carburetor, your spark plugs and spark plug sockets (even if completely new) might be the reason for malfunction. The general experience with our systems is that the carburetor will have to be readjusted to lower settings. Should the system not start after assembly, first disconnect the blue (or blue/white) cut-off wire directly at the ignition coil (or in some cases advance unit) to eliminate any malfunction in the cut-off circuitry. Check ground connections carefully, make sure there is a good electrical connection between frame and engine block.

In case of troubles, please consult our Knowledge Base first before you send off the material to us for checking.

- The spark of classic, points based ignition systems has with about 10,000 Volts comparatively little energy and looks therefore yellow and fat (which however makes it highly visible). The spark from our system is a high energy spark with up to 40,000 Volts and therefore is needle thin focused in form, and blue in colour, which makes it not so visible. Furthermore you get spark only at kick-start operated speeds and not by pushing the kick-lever down slowly with your hand (as you might get with battery based ignitions).
- Systems using a twin outlet ignition coils have a few peculiarities. Please observe that during tests on one side, the other has either to be connected to an fitted spark plug or securely earthed/grounded. Otherwise there will be no spark on either side. Also with such open exits long and dangerous sparks may fly all over the coil.
- Never do electric arc welding on the bike without completely disconnecting all parts containing semiconductors (ignition coil, regulator, advance) stator and rotor need not be taken off. The same is true for soldering. Before touching electronics disconnect the soldering iron from mains! Never use copper putty on spark plugs.
- Electronics are very sensitive to wrong polarity. After work on the system, do check correct polarity of the battery and the regulator. Wrong polarity creates short circuits and will destroy the regulator, the ignition coil and the advance unit. As a rule, wiring will always be colour to colour. Instances, where colour jumps between wires are expressly mentioned in our instructions.
- When you handle the new rotor, take care not to damage its magnets. Refrain from direct blows to the circumference of the rotor. **When transporting never put the rotor over the stator.** Observe our information relative to transport of the material.
- Do not use spark plug sockets with a resistance of more than 5kOhm. Better use 1 or 2kOhm ones. Bear in mind that spark plug sockets do age and thereby increase their internal resistance. Should an engine start up only when cold, a defective spark plug socket and/or spark plug is very probably the cause. In case of problems check high tension cables too. Never use carbon fibre HT-cables, never use so called "hot wires" which promise to increase spark.
- It is a good idea to cover the rotor in a thin layer of oil to reduce the risk of corrosion.
- Never use a claw puller or a hammer to disengage the rotor. Its magnets might become loose in the event. We offer a special puller for disengaging the new rotor again (see assembly instruction)!
- Should the motorcycle not be in use for some longer period, please disconnect the battery (so existing) to prevent current bleeding through the diodes of the regulator. Though, even a disconnected battery will empty itself after a while.
- Please do observe these remarks, but at the same time, don't be afraid of the installation process. Remember, that before you, thousands of other customers have successfully installed the system. *Enjoy driving your bike with its new electric heart!*





