

alternator/electronic ignition (CDI) with advance control for 2 stroke offroad mootorcycles such as

006662082W

- KTM 125 engines

- System 78 07 999 00 => €/\$ Puch 125-175
 - Rotax (Aprilia) 123, 127 engines
 - Cagiva WMX125
 - and similar

.



Replaces stock ignition system (including ignition coil and regulator/rectifier). There is no need for changes on engine casing. The system is technically capable to <u>run without battery.</u>

- - high energy CDI spark

all parts are new

better lights

- advance control for 2 stroke offroads (small cc engines of 125-250cc)
- assembly instructions
- wire diagram
- parts in the pack
- parts in upgrade pack for already existing PD 2-stroke system
- <u>Rotax 123 Motor in Aprilia 125 with the System</u>
- <u>KTM with the system</u>
- <u>Cagiva WMX125 with the system</u>

advantages over stock system

documentation

photos



Assembly instructions for System 78 07 999 00

Version 24.09.2014

If you can install and time a stock ignition and possess basic mechanical skills, you can install a VAPE system! If you never have worked on your ignition, better have it done by someone who

knows.

VAPE can not monitor the compliance to those instructions, nor the conditions and methods of installation, operation, usage and maintenance of the system. Improper installation may result in damage to property and possibly even bodily injury. Therefore we assume no responsibility for loss, damage or cost which result from, or are in any way related to, incorrect installation, improper operation, or incorrect use and maintenance. We reserve the right to make changes to the product, technical data or assembly and operating instructions without prior notice.

Please read these instructions fully and carefully before starting work on your motorcycle

Please bear in mind that <u>any modification of the material as well</u> <u>as own repair attempts which have not been agreed with VAPE</u> <u>may result in a loss of warranty. Do not cut off wires. This leads to</u> <u>a loss of reverse polarity protection and often results in damage</u> <u>to electronics.</u> Also, please take note of the information provided on the information page for this system. Check that what you have bought really corresponds to the motorcycle you have. Wrong ignition settings may damage your engine and even hurt you during kickstart (violent kickbacks). Be careful during the first test runs. If needed change settings to safer values (less advance). During assembly check carefully that the <u>rotor (flywheel) does not</u> <u>touch the stator coils or anything else</u>, which may happen due to various circumstances and lead to severe damage.



IMPORTANT:

Designated use

This system is designated to replace stock dynamo/alternator & ignition systems in vintage and classic motorcycles whose engine characteristics have not been modified aftermarket. This system is not a tuning system and it will not bring significant increases in engine output. It does however significantly enhance roadworthiness and comfort by offering better lighting, better function of side indicators and horn and, compared with the aging stock systems, increased reliability. As our system does not tamper with engine characteristics it does not increase emission of gaseous pollutants and noise. In most cases emission of pollutants should even be reduced due to better combustion. If used as designated the system therefore will not normally infringe the existing legal status of the motorcycle (this statement is valid for Germany, for other countries, please check locally against your road licensing regulations). This system is not suitable for use in competition events. If used other than the designated way, warranty will be voided and it might well be that you do not obtain the desired results or, worst you loose legal



roadworthiness. The charging system is only suitable for use with rechargable 12V (6V systems 6V) lead-acid batteries with liquide electrolyte or sealed lead-acid batteries, AGM, Gel. It is not suitable for use with nickel-cadmium, nickel-metal-hydride, lithium-ion or any other types of recharchable or non rechargable batteries. This is a replacement system and not a copy of the stock **material**. The parts in this system therefore look different and might fit differently (notably ignition coil and regulator) requiring some adaptation by you. During assembly imperatively start with assy of engine based parts to see that those really fit before you start fitting the external parts. In many cases customers assemble those first and thereby often modify them in breach of warranty which renders them unfit for renewed sale. Replacing old ignition systems is not a matter of taking something from a supermarket shelf as there have been very many types, versions and possibly unknown aftermarket modifications which harbour plenty of room for error. Our systems are NOT tested for use with third party electronic devices (such as GPS, mobile phones, LED lighting etc)and may cause damage to such parts. Possibly existing electronic tachometers will not work with the new system. Read our information for suitable solutions. Possibly existing safety switches and electronic valve controls are not supported. It might be that your motorcycle was originally equipped with an ignition that did limit top speed for legal reasons. The new system does not have such a facility, so check your legal situation beforehand. If you have no expertise for the installation have it done by an expert or at a specialist's workshop. Improper installation may damage the new system and your motorcycle, possibly even lead to bodily harm. Before you order a system, please check whether a puller tool for the new rotor is included in the kit. If not, better order it at the same time. You might want to order light <u>bulbs</u>, <u>fuse</u>, horn, flasher unit etc. Never use anything other than the recommended puller tool to pull the new rotor again. Damage to the rotor as a result of use of other tools or methods is not covered by warranty. The rotor is sensible to blows (including during transport). Before assembly, please always check for damage (on rotor without magnet plastification try to push the magnets aside with your



	fingers). After impact the glued in magnets might have broken loose, sticking to the rotor solely by magnetic force, so that one does not notice right away. During engine run the damage would be considerable. Before placing the rotor onto the engine, please make sure that its magnets have not collected any metal objects such as small screws, nuts and washers. That equally would lead to severe damage.
🛑 Internet	If you have access to the Internet, best view those instructions online. You get larger and better pictures by clicking onto them and possibly updated information. System list at <u>http://www.powerdynamo.biz</u>



You should have received those parts:

- preassembled stator unit
- rotor
- ignition coil and high tension cable
- advance unit (black box)
- regulator/rectifier
- wires: blue, red, brown
- div. screws and wire binders



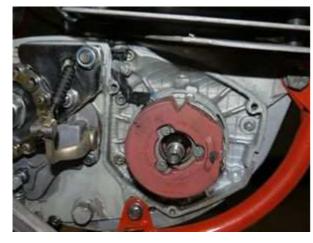
If you upgrade a 2-stroke system from us that has not yet advance control you will need those parts:

- ignition coil (different to 2stroke coil already delivered)
- advance unit (black box)
- instructions of how to place a new timing marking on the stator plate

Make sure your bike rests securely on her stand, preferably on an elevated work bench and that you have good access to the generator side of the engine.

Disconnect your battery and take it out of the motorcycle. Note that you will install a 12 volts system, so you will either need a 12 volt battery or you use the <u>option of driving</u> <u>without battery</u>. The horn may stay at 6 volts.





Take off the generator cover. Then take the old magneto and the ignition coil off.

Remove the woodruff key from the crank. You will not need it any more. Please do not forget to do so, otherwise you will have trouble later on in the assembly.

(Remark: <u>This woodruff key does not</u> <u>actually hold your rotor</u> on the shaft, this is done by the taper. It simply guides to the correct setting which will now be otherwise achieved.)



Have a look at the base plate of the new stator. Near the larger black coil you will find a red marking (highlightened here by a circle). This is an ignition marking.

Note:

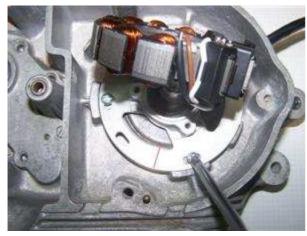
Should you remove the stator completely from its base, take a note of its position there. A changed position would need an ignition mark shifted by 120°.

If you convert a 2 stroke system already delivered without advance unit, you need to change the position of this marking. As this depends on type of engine (clockwise or anticlockwise running and positioning of coil) we will give you specific instructions with the upgrading material.



Have a look at the new rotor. You will find on its circumference a small pressed in line. That is an ignition marking as well. It is durable, but not well visible, so better highlighten it with some marker pen.





Take the 3 screws which hold the stator coil off and lift the stator a little from its base to gain access to the holder screws below. Take care not to damage the paint insulation of the stator coil.

You have to place the base plate (with the stator sort of hanging loosely) into the place of the stock magneto in such a way that the wire can be led out well. On base plates with 2 openings for the wire, know that the position of the stator coil is in relation to the marking for ignition. Changing the stator position on the plate means changing ignition.



Put the stator coil back onto the plate. The stator has to snap in rather sharply. If it sets soft, you have probably jammed a wire underneath!

Make sure that the inner opening of the stator unit slots evenly over the elevated fixing rim of the base plate - otherwise the coil will sit lopsided and will touch the rotor, damaging it.

Take the spark plug out and bring the piston into top dead center position (TDC), that is the highest point the piston should reach. As this is difficult to do with the kick lever, place the new rotor onto the crankshaft (do not screw it down) and use it as a handle to turn the crank. Please note that this method differs to the method of timing on our 2-stroke systems where you set rotor/stator directly in ignition moment. Here you use TDC!!



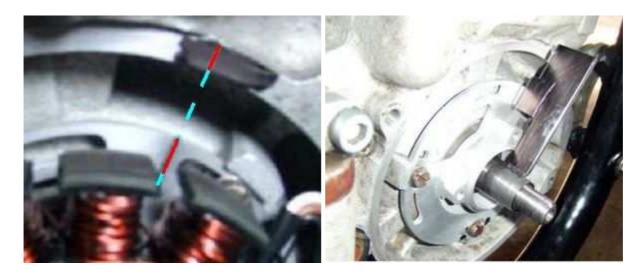


Once TDC has been found, carefully disengage the rotor again without moving the crank shaft's position from TDC. Than place it back in such a way, that the marking on the rotor aligns with the marking on the base, as shown here.



In many cases the stator plate is smaller in diameter than the rotor and hence the rotor abscures the marking.

You will therefore have to transpose the base marking onto the engine casing before you set the rotor







Fasten the rotor carefully with the stock (or delivered) nut. Make sure not to modify the crank shaft position during the operation, otherwise you have to redo the whole procedure.

Put the spark plug back.

It could be, you have to modify the ignition advance a little. The marking at the rotor would be an attitude, which should start the motor, but it wouldn't be the optimum.

If you want to change the point of ignition, you have to:

- screw in the puller tool and disengage the rotor so that its position on the shaft can be modified,
- turn the rotor in the required angle (without changing the crank shaft's position) and press it back on the crank shaft and fasten it.

Now you have to mount the external parts (say ignition coil, regulator and advance unit) at some convenient place.



Have a look at the little blue switch block on the advance unit. There are 4 little switches for choosing different advance curves.



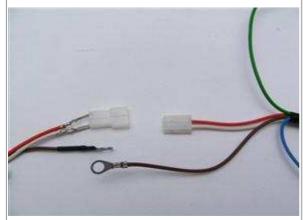


example,

setting will be indicated to you as per engine

Connect the parts as shown in the respective wiring diagram! For our <u>standard DC regulator (95 22 699 06)</u>, use the <u>wiring diagram 91ik12</u>: For our <u>DC regulator with built in smooting condenser (73 00 799 50)</u>, use the <u>wiring</u> diagram 91ik 102:

To facilitate wire exit through the often small openings in the engine casing, the plastic plug of the generator's wiring that leads to the advance unit have not been put onto the wire terminal. You should place the plug there only once all has been properly installed on the engine side.



Look for the advance unit with its female plug and the two wires (red and white).

Put the provided 2-position plug housing onto this plug and insert the two wires (red and white) from the generator. Make sure that the terminals engage securely in the housing and that you connect:

- white to white
- red to red

Should you need (or want) to get the terminals out of the plug housing again, enter a paper clip from front next to the terminals and push the little barb aside. Than pull the wire out.

* The brown wires from the new generator and the advance unit with the round eye terminals	have to be screwed to the holder frame of the ignition coil (ground). This connection is very important. Please don't depend on the frame as <i>the</i> earth-connection. Varnish, oil and dirt prevent often a good contact!
* The grey resp. green cable of the advance unit	is the output of the to the ignition coil and gets connected to the single male terminal there.

Important! Avoid prolongation of the green wire between advance unit and ignition coil. <u>This may lead to ignition trouble.</u>

- * Never run the high tension cable and the cables from the generator to the advance and/or the grey wire from the advance to the ignition coil closely in parallel (say in one shielding). This will trigger back coupling that disturbes ignition and might even damage the advance unit.
- * The blue/white wire at the advance unit. This is the kill (cut-off) wire.

Connected to ground - it will stop ignition!



	Note: Should you experience ignition failures, disconnect as a first measure this blue wire. In many cases that will permit you to get mobile again (particulars see: <u>technical</u> <u>help</u>)!	This type of wiring is used in motorcycles which originally already had magneto ignition and therefore switched off by shortcircuiting against ground. Those vehicles have by design a main lock (or some kill switch) that connects a pin to ground when in OFF position (German bikes: pin 2). The blue/white wire of the ignition coil will be connected here. In that way the cut-off works like previously.
*	Compositions V/ADE alternation to lighting singuit (• • • •

* Connecting VAPE alternator to lighting circuit (via regulator):



The 2 black wires running from the stator coil carry the voltage for lights, horn, flashers etc. They have nothing to do with ignition.

This voltage (something between 10 and 50 volts AC) has however to be stabilized (regulated) and for most uses rectified into direct current (DC) as it primarily is alternating current (AC).

For this we offer 2 different regulators:

<u>Attention:</u> Any confusion between plus and minus (with the DC versions) leads to immediate destruction of the regulator. This will not constitute a warranty case as it is negligence! One can recognize a burnt regulator mostly by its sharp smell.

Regulator type 1: with standard DC regulator (95 22 699 06), use the wiring diagram 91ik12:

*	$ \begin{array}{c} 1 \\ 4 \\ 5 \\ 6 \end{array} $ Regler / Regulator	The new regulator/rectifier has a compact plug with 6 positions, of which <u>one</u> is not used. A female plug cover fitting to this plug is delivered. Into this female plug you have to insert the following wires (which have terminals that snap into the plug):
	The two black cables leading from the generator 	connect to pins 1/4 of the new regulator (from there equally black wires lead inside the unit). It does not matter which wire connects to which of the both terminals (1/4) as they carry alternating current.
	The new brown cable with the round eye terminal	connects pin 3 of the regulator unit (from there equally a brown wire goes inside the unit) with the negative pole of the battery or (in case you drive without battery) to ground (chassis).



The new red cable with the round eye terminal Take care: Wrong polarity will damage the electronics! Make sure that you have a <i>8A-fuse</i> between batt	connects to pin 5 of the new regulator (from there equally a red wire goes inside the unit). Here your regulated positive voltage comes out to connect to battery plus, or (in case you drive without battery) to the voltage input terminal of the main switch (ignition lock, German bikes: pin 51/30).	
The green/red wire at pin 6 of the new regulator <u>Remark:</u> Until November 2007 this wire has been a single wire outside the compact plug.	 is for the charge control light. You connect there the wire that formerly did run from the control light to the original regulator. Sure that this control only functions with a battery present. Should you drive without battery but still connect the wire, you will see that the light glows even as the generator generates voltage. So without battery, do not connect it. 	
The charge light control function is based on a transistor switch and is an additional function. Even if that should fail, the regulator might still be in ok working condition. Simple check: have the engine running, turn lights on, disconnect the battery. If you have bright lights the unit is ok Regulator type 2: with <u>DC regulator with built in smooting condenser (73 00 799 50)</u> , use the wiring diagram 91ik_102:		
Sw Sw ct	 the 2 black (sw) wires are the AC input from the alternator (as it is AC it does 	
	 the red (rt) wire is the 12V DC output plus the brown (br) wire is gound, internally connected to housing into the ignition coil and pull over the rubber 	
* Screw the high tension (ignition) cable	seal before mounting the coil (it will be easier).	



	Please <u>do not use</u> any spark amplifying ables, such as "Nology supercables" or "hot pack and not any old cable.				
	wire". This will disturb the system and possibly damage it.				
(p gc	You will do yourself a favour to treat your bike to new spark plugs and spark plug sockets preferably some between 0-2kOhm). Plenty of problems are to be traced back to "apparently good" (even completely "brand-new") sparks plugs, terminals and cables. Do not use spark plugs with an intern suppression resistor. NGK (e.g.) offered such spark plugs				
	coded with an "R" (for resistor).				
cł	inally - and before installing the battery and before the first kickstart - please re- neck carefully all connections and fitments against the wiring diagram. Do check battery and light bulbs for correct voltage (12V).				
	Should something not work, please consult our <u>trouble-shooting guide</u> on our homepage. As a first step disconnect the blue wire from the coil and re-test.				
IN	IPORTANT: During crank shaft repair the dynamo shaft is often machined and gets shorter. The				
* result is a rotor sitting lower, possibly touching now with its rivets the stator coil. The r					
destroyed stator and ignition failure.					
FC	or <u>more detail and how to check see (online) here</u> .				
Important safety and operating information					
Safety first! Please observe the <u>general health and safety regulations motor vehicle</u> (<u>MVR</u>) as well as the safety information and obligations indicated by the manufacture					
	your motorcycle.				
#	The timing marks on the material are for general guidence only during first installation				
n	Please check after assembly by suitable means (stroboscope) that settings are correct to				
	prevent damage to the engine or possibly even your health. You alone are responsible for the installation and the correctness of settings.				
#	Ignition systems generate high tension! With our material right up to 40,000 Volts! This may, if handled carelessly, not only be painful, but outrightly <u>dangerous</u> . Please do keep a safe distance to the electrode of your spark plug and open high tension cables. Should you need to test spark firing, hold the spark plug socket securely with some well insulating material and push it firmly to solid ground of the engine block.				
	Never pull sparkplug caps when engine is running. Wash your vehicle only with engine at standstill and ignition off.				
	Should you have received in the kit HT cables with a fixed rubber boot(which does not				
	contain a resistor) you might have to use spark plugs with an inbuilt resistor (or replace the				
#	cap with one containing a resistor) to comply with your local laws.				
#	After installation, please <u>check tightness of all screws</u> , even those preinstalled. If parts get loose during run, there will be inevitably damage to the material. We pre-assemble screws				



or what is worse apply changes to it.	
Our parts have been checked before delivery to you. You will not be able to che	
anyway. At any rate do refrain from measuring the electronic components (su coil, regulator and advance unit). You risk severe damage to the inner electron	-
You will not get any tangible results from the operation anyway. Bear in mind	
your carburetor, your spark plugs and spark plug sockets (even if completely ne	
will have to be re-adjusted to lower settings. Should the system not start after a	
first disconnect the blue (or blue/white) cut-off wire directly at the ignition coil	-
cases advance unit) to eliminate any malfunction in the cut-off circuitry. Check	
connections carefully, make sure there is a good electrical connection between	-
engine block.	
In case of troubles, please consult our <u>Knowledge Base</u> first before you send off	f the material
to us for checking	
The surplus for large interlayed is with a surplus with the surplus of 10,000	V - 14 -
The spark of classic, points based ignition systems has with about 10,000 comparatively little energy and looks therefore yellow and fat (which how	
it highly visible). The spark from our system is a high energy spark with u	
# Volts and therefore is needle thin focused in form, and blue in colour, whi	1 '
not so visible. Furthermore you get spark only at kick-start operated speed	
by pushing the kick-lever down slowly with your hand (as you might get	with battery
based ignitions).	
Systems using a twin outlet ignition coils have a few peculiarities. Please observ	-
tests on one side, the other has either to be connected to an fitted spark plug o	-
# earthed/grounded. Otherwise there will be no spark on either side. Also with su	uch open
exits long and dangerous sparks may fly all over the coil.	
Never do electric arc welding on the bike without completely disconnecting all	parts
containing semiconductors (ignition coil, regulator, advance) stator and rotor no	
[#] taken off. The same is true for soldering. Before touching electronics disconnec	t the
soldering iron from mains! <u>Never use copper putty on spark plugs.</u>	
Electronics are very sensitive to wrong polarity. After work on the system, do ch	heck correct
polarity of the battery and the regulator. Wrong polarity creates short circuits a	and will
destroy the regulator, the ignition coil and the advance unit. As a rule, wiring w	ill always be
colour to colour. Instances, where colour jumps between wires are expressly m	entioned in
our instructions.	
When you handle the new rotor, take care not to damage its magnets. Refrain f	from direct
blows to the circumference of the rotor. When transporting never put the roto	or over the
stator. Observe our information relative to transport of the material.	
Do not use spark plug sockets with a resistance of more than 5kOhm. Better use	e 1 or 2kOhm
ones. Bear in mind that spark plug sockets do age and thereby increase their int	
[#] resistance. Should an engine start up only when cold, a defective spark plug soc	cket and/or
spark plug is very probably the cause. In case of problems check high tension ca	ables too.



#

Never use carbon fibre HT-cables, never use so called "hot wires" which promise to increase spark.

 $_{\#}$ It is a good idea to cover the rotor in a thin layer of oil to reduce the risk of corrosion.

Never use a claw puller or a hammer to disengage the rotor. Its magnets might become
loose in the event. We offer a special puller for disengaging the new rotor again (see
assembly instruction)!

Should the motorcycle not be in use for some longer period, please disconnect the battery (so existing) to prevent current bleeding through the diodes of the regulator. Though, even a disconnected battery will empty itself after a while.

Please do observe these remarks, but at the same time, don't be afraid of the installation process. Remember, that before you, thousands of other customers have successfully installed the system.

Enjoy driving your bike with its new electric heart!

